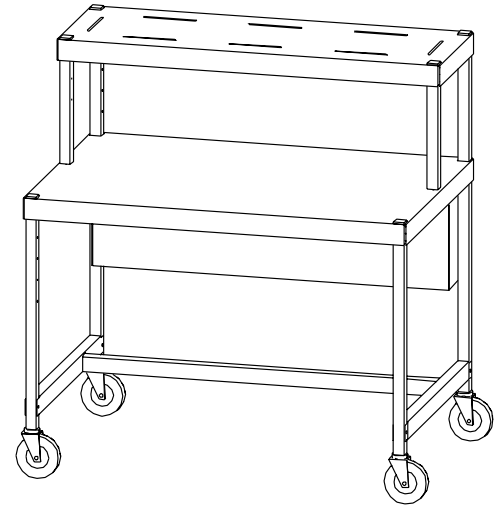


EC10 EC15 COMPUTER WORKSTATIONS

Assembly Instructions



PARTS LIST

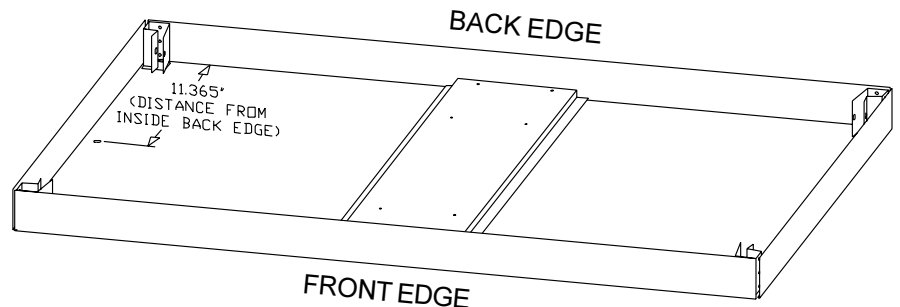
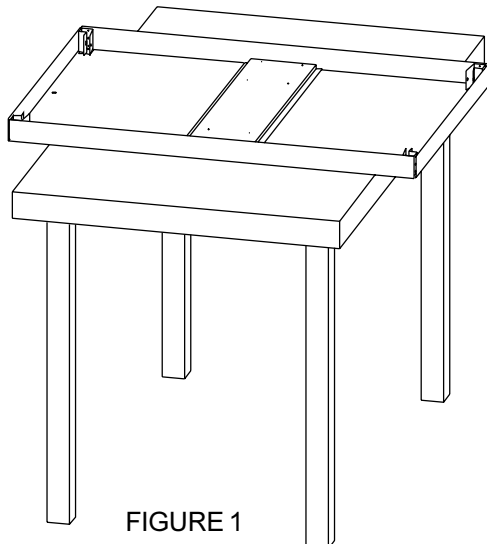
Qty	Part#	Description
2	017-0371	Rear Legs (34")
2	017-0372	Support Legs (11 15/16")
2	017-0377	Front Legs (22")
1	022-1143	Top Shelf
1	022-1145	H-Frame Assembly
1	022-1146	Wire Management Tray
1	022-1418	Worksurface Shelf
2	015-0002	4" Casters w/o Lock
2	015-0003	4" Casters w/ Lock
OR		
2	015-0017	5" Casters w/o Lock
2	015-0018	5" Casters w/ lock

HARDWARE LIST

Ref	Qty	Part#	Description
AA	8	030-0200	1/4-20 x 1" Hex head Screws
BB	8	030-0120	1/4-20 Square Nuts
CC	12	030-0383	#10 x 1/2" Truss Head Screws
DD	4	030-0147	1/4-20 x 1 1/4" Machine Screws
EE	4	030-0148	1/4-20 Acorn Nuts
FF	2	030-0422	5/16-18 x 1/2" Truss Head Screws
	1	010-1106	Hex Wrench

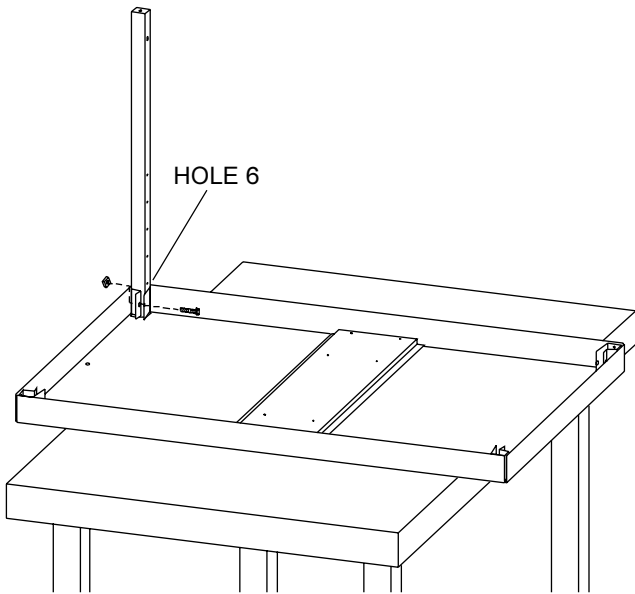
TOOLS REQUIRED

Phillips Screwdriver
Adjustable Wrench
Rubber Mallet
Hex Wrench (provided)



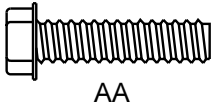
STEP 1

Lay the worksurface on a table so that the square brackets and stiffener face up and the 4 corners hang over the table as shown in **FIGURE 1**. To determine the front and back edges of the worksurface use **FIGURE 2** with the measurement shown.

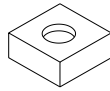


STEP 2

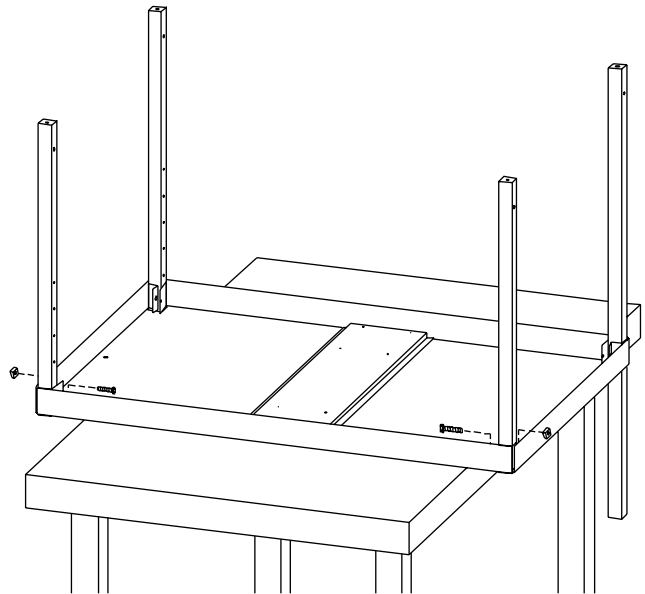
Position one rear leg into the square bracket with holes facing in. Slide the leg down far enough so that 6 holes are exposed above the square bracket. **LOOSELY** attach with screws (AA) and nuts (BB). Attach the other rear leg in the same manner.



AA



BB



STEP 3

Position one front leg (22") into the square bracket so that the capped end is flush with the top of the shelf and the holes face in as shown. **LOOSELY** attach with screws (AA) and nuts (BB). Attach the other front leg in the same manner.

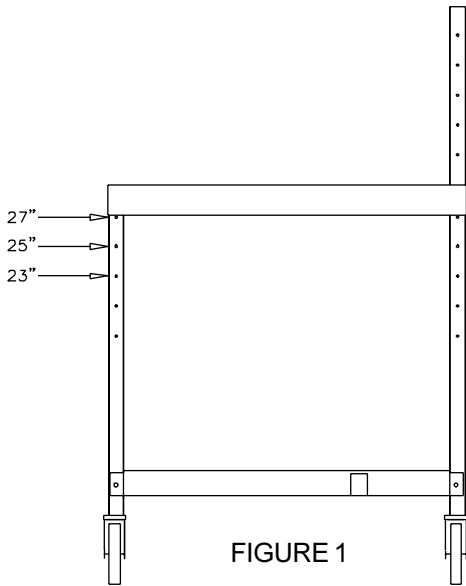


FIGURE 1

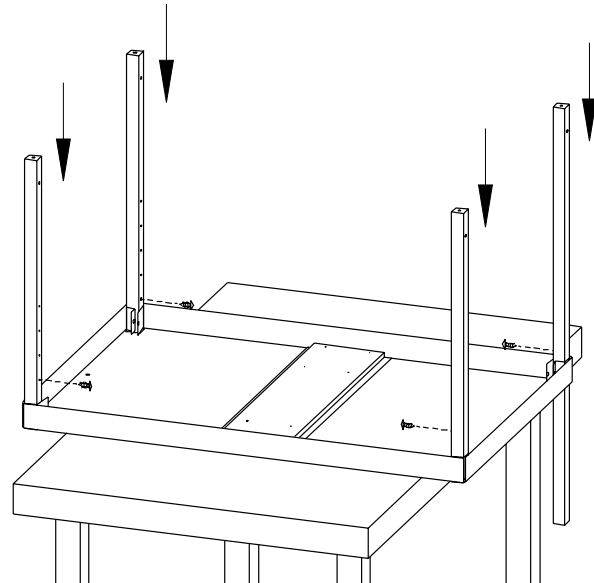
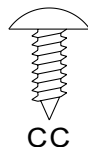


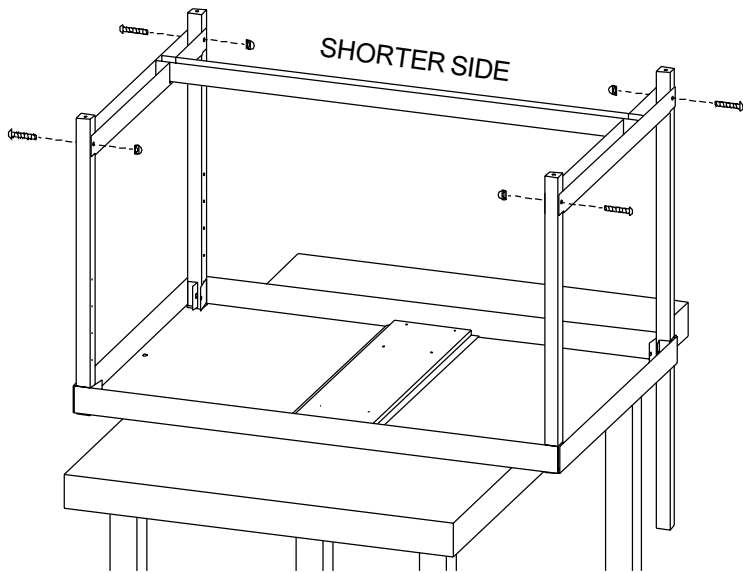
FIGURE 2

STEP 4

Determine the desired height of your worksurface (the casters will add 5" to the height of the table). **Figure 1** shows the height adjustments possible. Once the desired height has been determined, insert a self tapping screw (CC) approximately 3/4 of the way into each of the correct adjustment holes. Slide each leg down so that the square bracket **rests on the shaft of the self tapping screw**, not the head of the screw. **TIGHTEN ALL SHELF HARDWARE.**



CC



STEP 5

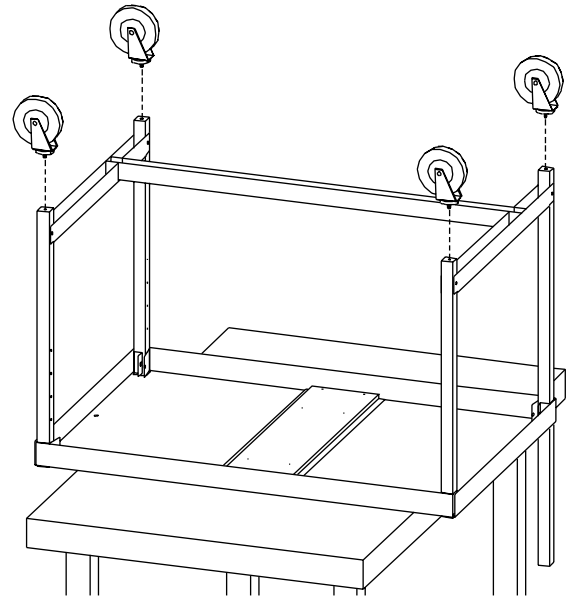
Slide the H-frame between the legs as shown. **The shorter side faces the rear.** Secure the frame to the legs using screws (DD) and nuts (EE) as shown.



DD

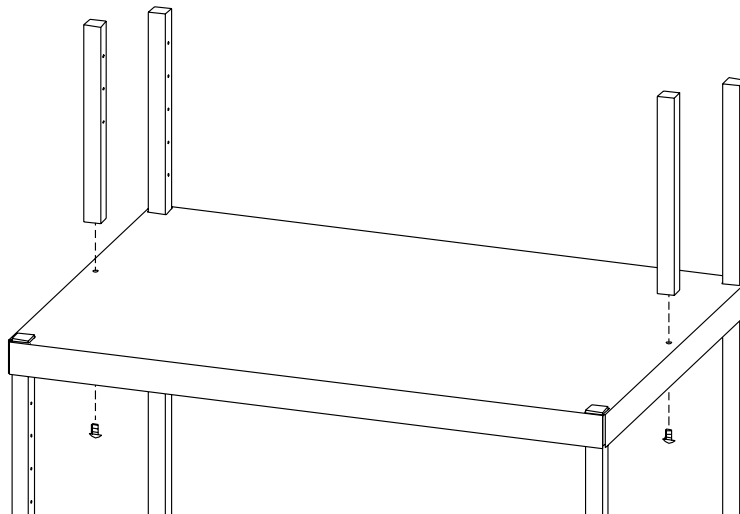


EE



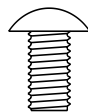
STEP 6

Insert each caster into the legs. If casters do not insert easily, use a rubber mallet to tap each caster in place. Once casters are **SECURELY** seated into the legs, stand unit upright.



STEP 7

Attach the support tubes to work surface with holes facing in using screws (FF) as shown.



FF

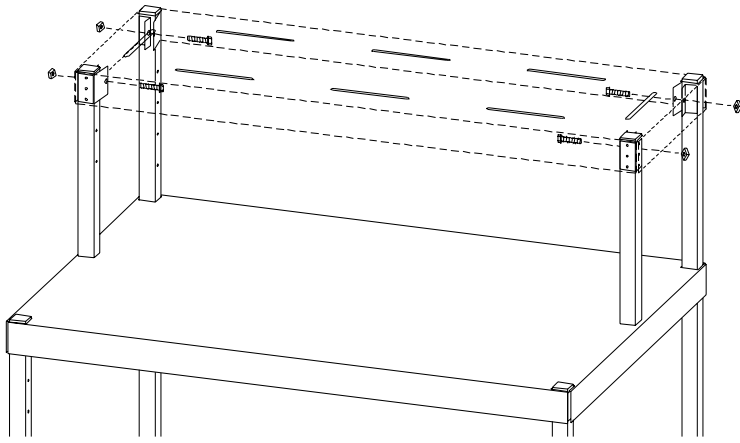


FIGURE 3

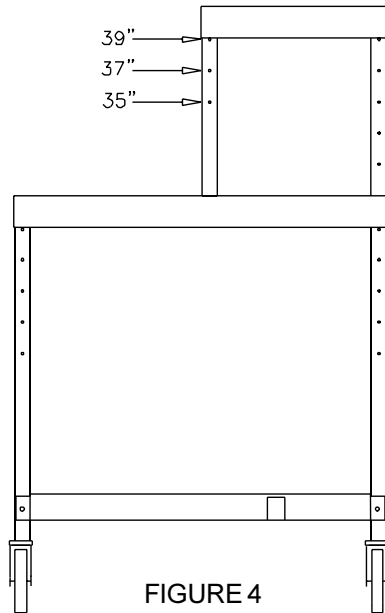
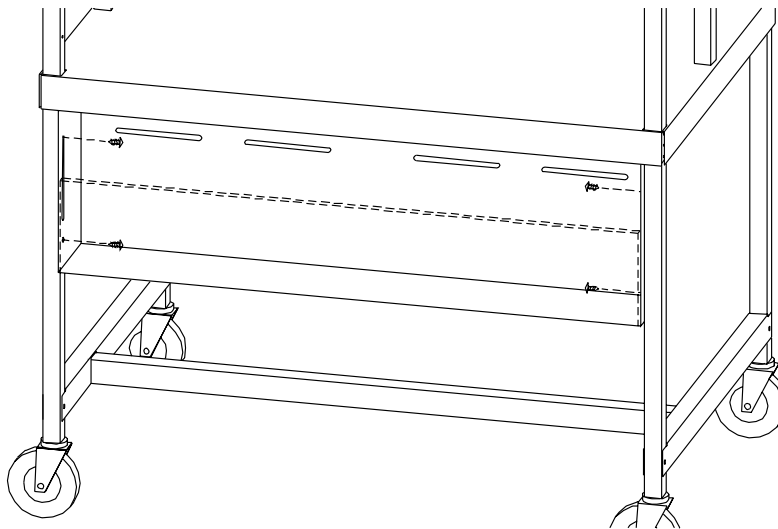


FIGURE 4

STEP 8

Attach the top shelf as described in steps 3 & 4 (FIGURE 3). The illustration shown in FIGURE 4 gives the adjustment heights for the top shelf.



STEP 9

Position the wire tray between the rear legs. Starting at the top, secure in place using screws (CC) as shown.

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