

ECILS3 & ECILS3FF

Data Projector Cart Assembly Instructions

PARTS LIST

Qty	Part#	Description	Ref	Qty
1	022-2479	Lower Left Front Leg	AA	24
1	022-2480	Lower Right Front Leg	BB	24
1	022-2481	Lower Left Rear Leg	CC	2
1	022-2482	Lower Right Rear Leg	DD	2
1	022-2473	Middle Shelf w/ Door Stop	EE	4
1	010-4323	Bottom Shelf	FF	4
1	010-4332	Rear Panel	GG	4
2	010-4331	Side Panels	HH	4
1	022-2476	Right Door with Lock	II	4
1	022-2475	Left Door		1
1	022-2474	Top Shelf		2
2	022-2477	Upper L/F & R/R Legs		1
2	022-2478	Upper R/F & L/R Legs		
1	010-4389	Left Slide Bracket		
1	010-4390	Right Slide Bracket		
1	010-4335	Rear Support Panel		
1	010-4391	Slide Out Keyboard Shelf		
2	015-0002	4" Casters w/o Lock		
2	015-0003	4" Casters w/ Lock		
3	012-0710	3" Diameter Black Grommets		
1	UCSE10	10 Outlet Electrical Unit (Comes with ECILS3FF ONLY)		

HARDWARE LIST

Part#	Description
030-0300	5/8" Square Head Bolts
030-0002	5/16"-18 Serrated Nuts
030-0023	#6-32 x 3/8" Machine Screws
030-0522	#6-32 Hex Nuts w/ External Teeth
030-0383	#10 x 1/2" Truss Head Screws
030-0325	1/4-20 x 1/2" Combo Screws
030-0291	#10-32 x 1/2" Phillips Truss Screws
030-0357	10-32 Flanged Hex Serrated Nuts
030-0255	#10 x 5/8" Phillips Pan Hd Screws
010-1188	Bottom Door Stop
012-0286	Plastic Handles
010-1106	Hex Wrench

TOOLS REQUIRED

- Hex Wrench (Provided)
- Phillips Screwdriver
- Rubber Mallet (Optional)

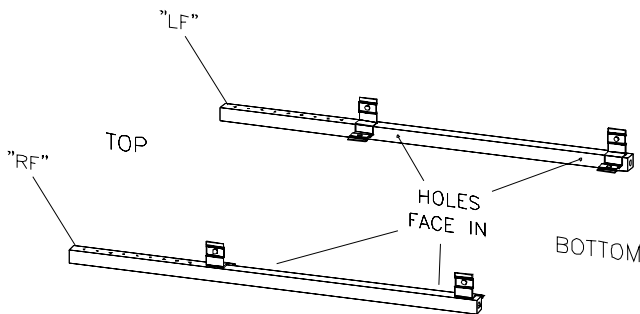


FIGURE 1

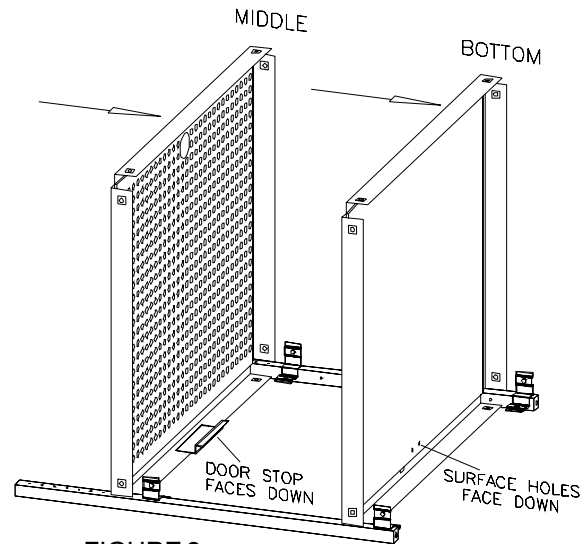
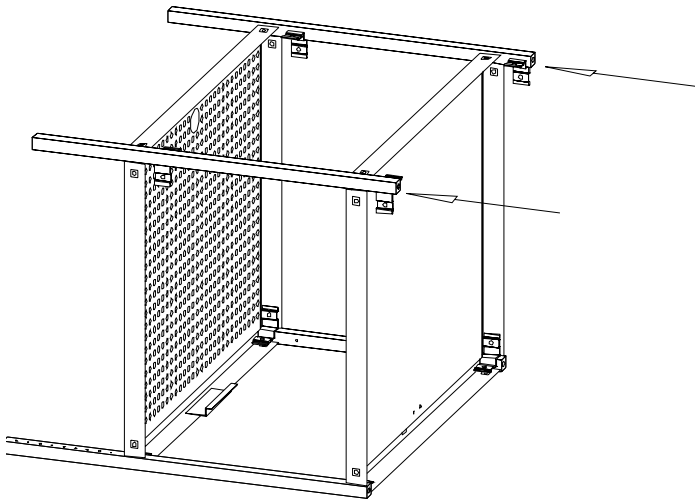


FIGURE 2

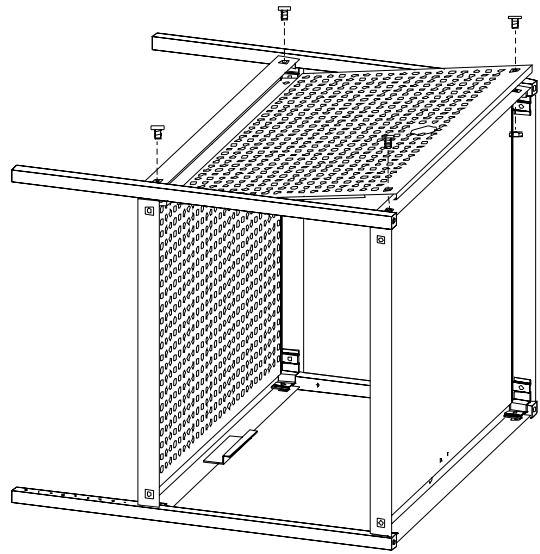
STEP 1

Position the lower front legs (stamped "LF" and "RF") with the brackets facing up and in as shown in **FIGURE 1**. Slide the bottom and middle shelves onto the legs making sure the brackets are inside of the shelves as shown in **FIGURE 2**.



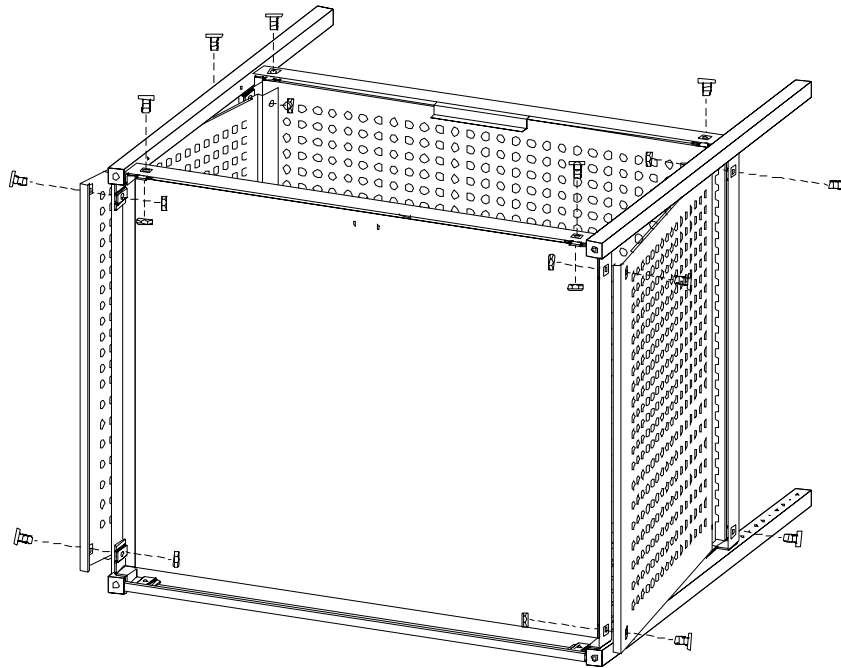
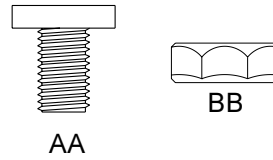
STEP 2

Slide the 2 remaining lower legs onto the shelves as shown. Make sure the brackets are inside the shelves.



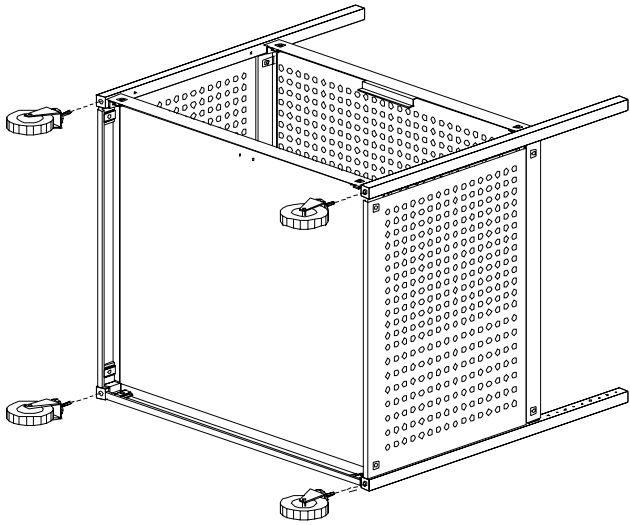
STEP 3

Slide the rear panel between the middle and bottom shelf so that the top flange is behind the leg brackets and the bottom hooks onto the bottom shelf. **LOOSELY** attach in the 4 corners with bolts (AA) and nuts (BB) as shown.



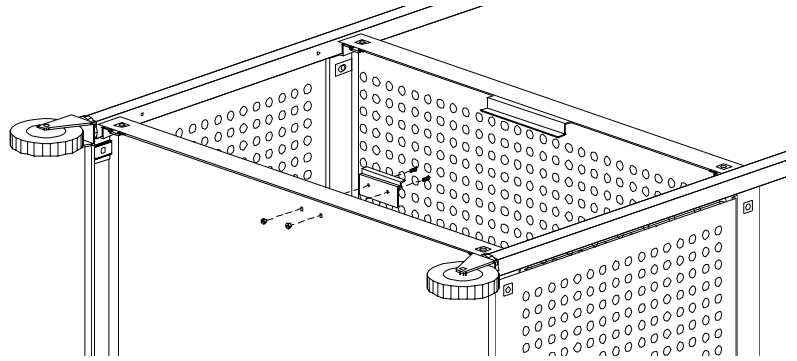
STEP 4

CAREFULLY turn the unit on its back. Attach each side panel in the same manner as described in STEP 3 using bolts (AA) and nuts (BB) as shown. **FULLY TIGHTEN BOTTOM SHELF HARDWARE ONLY. LEAVE MIDDLE SHELF HARDWARE LOOSE AT THIS TIME.**



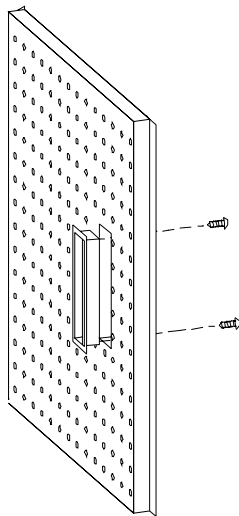
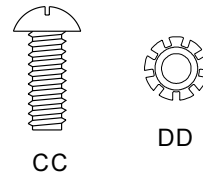
STEP 5

Push casters into the sockets of each leg. To ensure casters are secure in sockets, a rubber mallet may be used to tap casters in place.



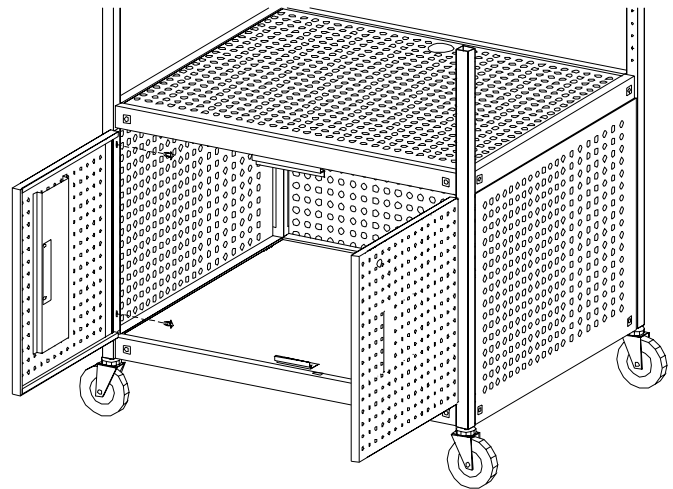
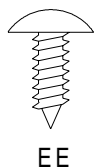
STEP 6

Attach door stop to bottom shelf using screws (CC) and nuts (DD). **CAREFULLY** stand unit upright.



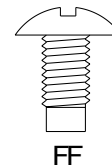
STEP 7

Attach the door handles using screws (EE).



STEP 8

Attach the doors (right one has lock) between the middle and bottom shelves with screws (FF) as shown. **NOTE:** Adjustments to the door stop may need to be done.



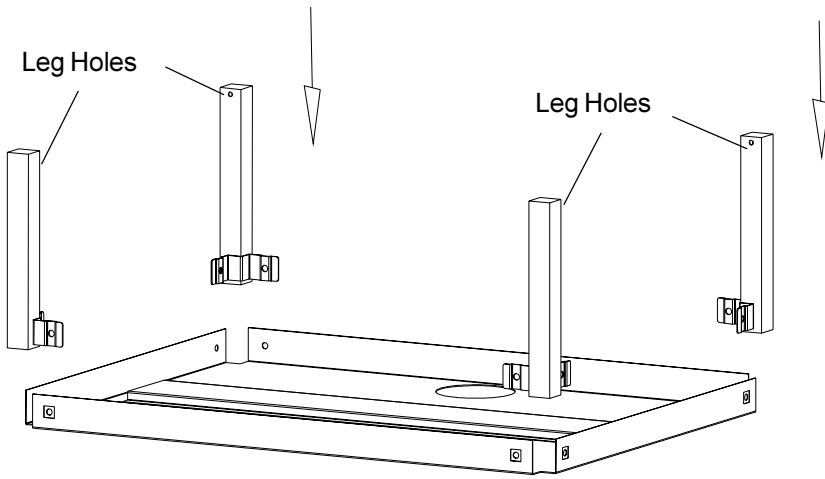


FIGURE 3

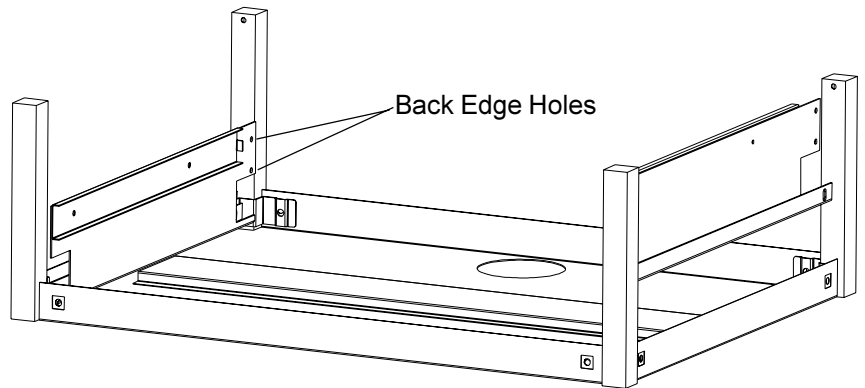


FIGURE 4

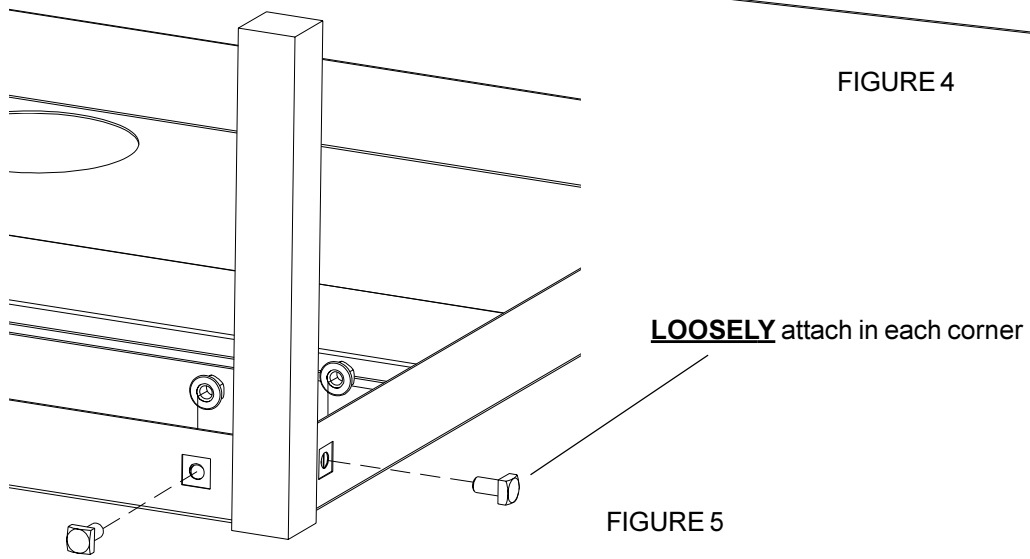


FIGURE 5

STEP 9

Lay the top shelf down and install the upper legs in each corner as shown in **FIGURE 3**. All four leg holes should face inward front to rear. Slide the right and left slide brackets between the legs as shown in **FIGURE 4**. The slides face inward and the 2 holes face the back edge. Then **LOOSELY** attach legs and brackets to top shelf using bolt (AA) and nuts (BB) as shown in **FIGURE 5**.

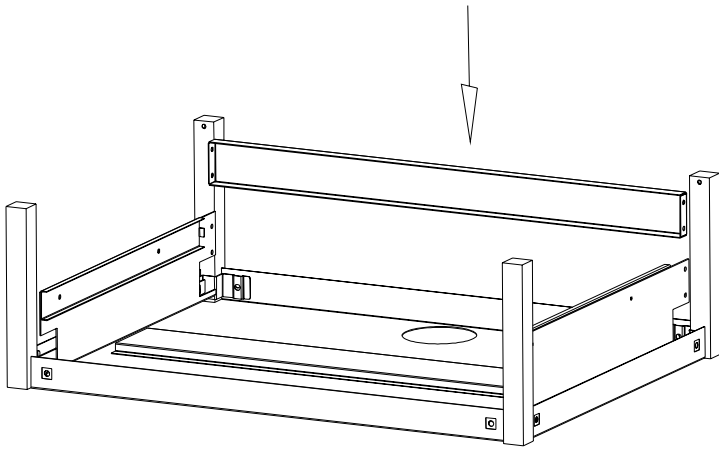


FIGURE 6

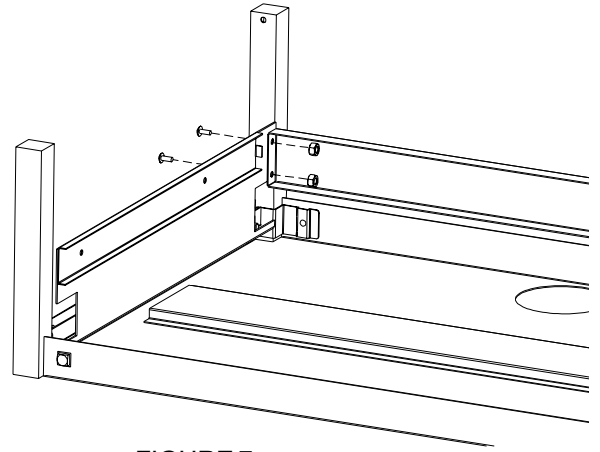


FIGURE 7

STEP 10

Slide rear support panel between the slide brackets as shown in **FIGURE 6**. Secure to brackets with screws (GG) and nuts (HH) as shown in **FIGURE 7**.

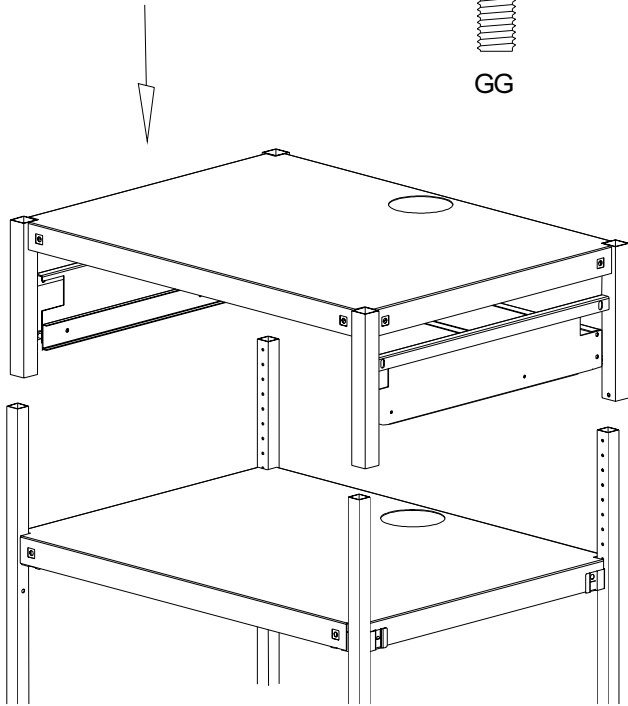
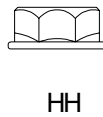
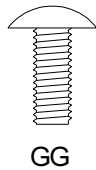


FIGURE 8

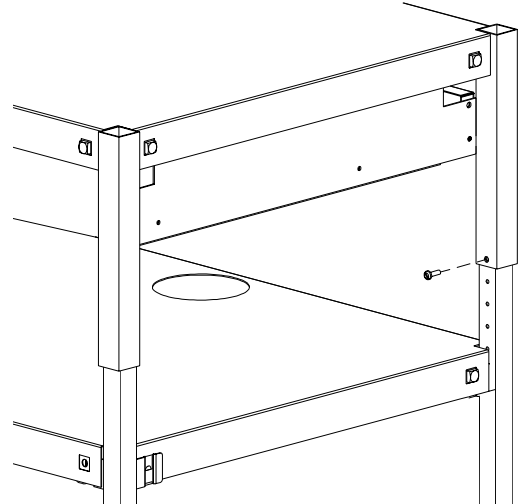
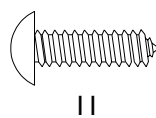
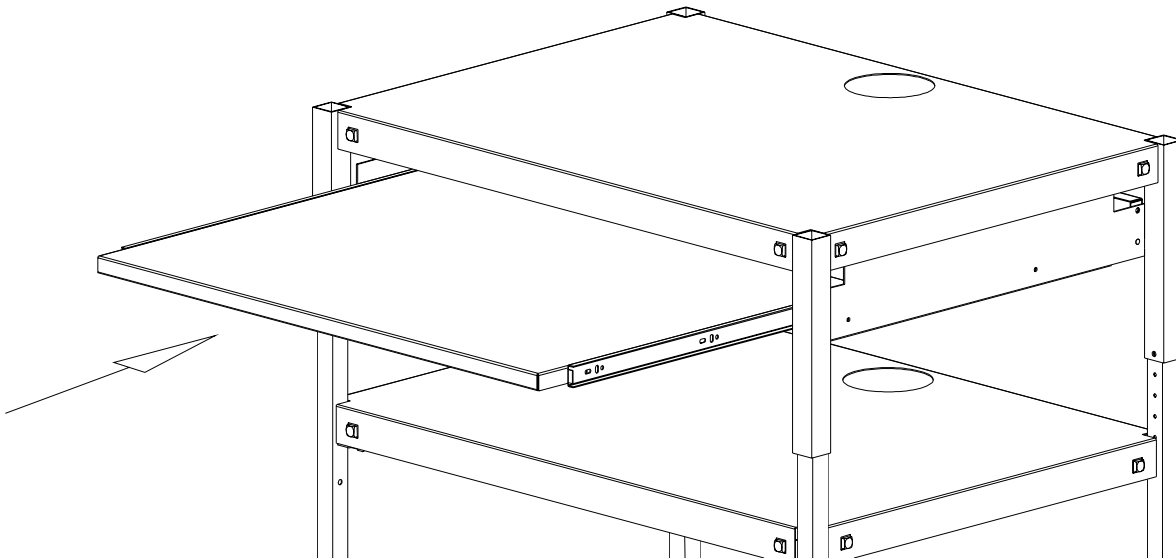


FIGURE 9

STEP 11

Carefully turn top shelf assembly over and place it onto the bottom section of the cart as shown in **FIGURE 8**. **TIGHTEN ALL SHELF HARDWARE AT THIS TIME.** Raise the top shelf section to desired height and secure in place with screws (I I) as shown in **FIGURE 9**.





STEP 12

Slide keyboard shelf onto slide brackets.

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